

Removing and installing poly V-belt pulley for crankshaft

Special tools and workshop equipment required

- ♦ Counterhold tool -3415- with pins -3415/1-



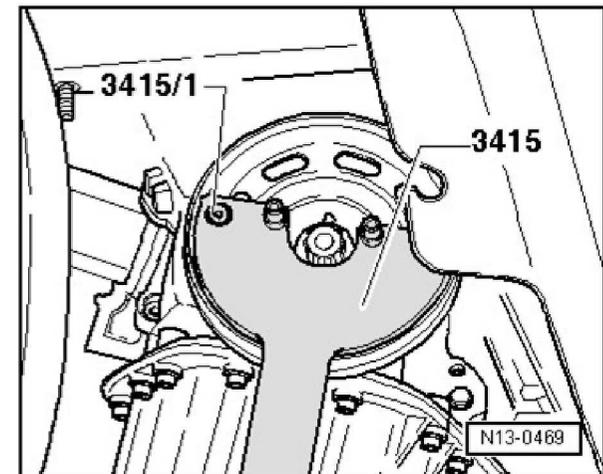
Removing

- Remove poly V-belt → Chapter „Removing and installing poly V-belt“.
- Loosen bolt for poly V-belt pulley and toothed belt sprocket using counterhold tool -3415- with pin -3415/1- to lock poly V-belt pulley.
- Remove bolt and take off poly V-belt pulley.

Caution

Risk of damage to engine.

- ♦ *To prevent the crankshaft sprocket from slipping off the drive lug, do not rotate the crankshaft after the poly V-belt pulley has been detached.*
- ♦ *Fit bolt with 2 washers again to secure crankshaft sprocket.*



Installing

- ♦ Tightening torque → Chapter „Exploded view - poly V-belt drive“

Installation is carried out in the reverse order; note the following:

Note

Renew bolt for poly V-belt pulley.

- Fit poly V-belt pulley so that recess on poly V-belt pulley engages in lug on toothed belt sprocket -arrow-.
- Install poly V-belt → Chapter „Removing and installing poly V-belt“.

